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Ferrocenylhydridoborates: Synthesis, Structural Characterization, and Application to the Preparation of Ferrocenylborane Polymers

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Abstract: Mono- and ditopic lithium ferrocenylhydridoborates Li[FcBH₃] (2) and Li₂[H₃B-fc-BH₃] (4) have been synthesized from $FcB(OMe)_2/(MeO)_2B-fc-B(OMe)_2$ and $Li[AIH_4]$ (Fc = ferrocenyl; fc = 1,1'ferrocenylene). X-ray quality crystals were grown from OEt₂. Depending on the amount of Li⁺-coordinated solvent molecules, dimeric (2(OEt₂)₂) or tetrameric (2(OEt₂)) aggregates are observed in the solid state. The ditopic derivative 4 crystallizes as two different macrocyclic dimers (4(OEt₂)₅ and 4(OEt₂)₆) in the unit cell. Each of the four aggregates is held together mainly by RBH₃- η^2 -Li bonds. Addition of Me₃SiCl to **2** or 4 generates the corresponding boranes $FcBH_2$ (5) and H_2B -fc-BH₂ (6), which can be trapped by adduct formation with NMe₂Et or SMe₂. In contrast, when OEt₂ is present as the sole Lewis basic donor, no stable ether adducts are obtained, but condensation takes place leading to Fc2BH (10) and the novel borane polymer [-fcB(H)-]_n (9), respectively. In situ generation of FcBH₂ (5) in the presence of cyclohexene gives Fc2BCy and BCy3 but no FcBCy2, thereby indicating that 5 undergoes condensation to 10 more quickly than hydroboration of an internal olefin can occur (Cy = cyclohexyl). Fc₂BH (10) was further studied as a model system for the optimization of modification reactions of polymer $[-fcB(H)-]_{n}$ (9). Hydroboration of PhCCH or tBuCCH with 10 proceeds smoothly and quantitatively to give the corresponding vinylboranes $Fc_2B(CH=CHR)$ (11^{Ph}, R = Ph; 11^{tBu}, R = tBu), which were fully characterized. In a similar manner, the polymeric borane 9 was successfully transformed into ferrocenylborane polymers [-fcB(CH=CHR)-]₀ (12^{Ph}, $R = Ph; 12^{tBu}, R = tBu$) that contain vinyl groups attached to boron. The structures of polymers 12 were confirmed by NMR and IR spectroscopy and mass spectrometry. The MALDI-TOF spectra of 12^{Ph} and 12^{tBu} showed patterns of equidistant peaks with peak separations that are consistent with the masses of the expected repeating units of each of the polymers. The absorption maxima in the UV-vis spectra of polymers 12 are significantly red-shifted in comparison to the dimeric model systems 11.

Introduction

Tetrahydridoborate, diborane, and borane-Lewis base adducts are abundant reducing agents in preparative chemistry.¹ The $[BH_4]^-$ ion has also been employed as ligand for a wide range of (transition) metal ions.^{2,3} In the latter context, the tendency of $[BH_4]^-$ to form unusual covalent complexes that are volatile and/or soluble in unpolar solvents makes metal tetrahydroborates valuable precursors for the deposition of metal boride thin films.^{4–6} Moreover, given that $[BH_4]^-$ ions have a propensity to adopt bridging positions between metal ions (cf. the polymeric

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structure of $Be[BH_4]_2^7$), a use as building blocks for coordination polymers and low-dimensional solids can be envisaged.

However, it soon became apparent that replacement of hydrogen atoms in $[BH_4]^-$ or B_2H_6 by organic substituents greatly expands the range of applications, because the organic moiety in mono- and diorganylhydridoborates/boranes serves as an important set-screw for tuning their chemical properties. For example, compared to diborane, compounds such as thexylborane or 9-borabicyclo[3.3.1]nonane show a greatly enhanced regioselectivity in the hydroboration of olefins. Chiral derivatives like diisopinocampheylborane proved to be efficient reagents in asymmetric synthesis.⁸ Also in the case of metal hydridoborate complexes, the presence of organyl groups should result in a modulation of the M···HB interaction(s) with impact on structural⁹ and reactivity patterns.¹⁰⁻¹⁵

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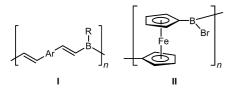


Figure 1. π -Conjugated polymers synthesized by hydroboration polymerization (I) and condensation polymerization (II).

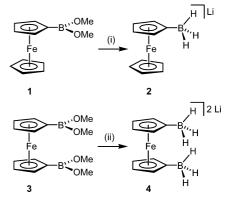
In view of this rich chemistry, our groups became interested in the development of new classes of organylhydridoborates and organylboranes with a special focus on the following targets: (1) derivatives $[OM-BH_3]^-$ and $OM-BH_2(Do)$ with organometallic substituents OM (Do = Lewis basic donor) and (2) ditopic species $[H_3B-OM'-BH_3]^{2-}$ and $(Do)H_2B-OM'-BH_2(Do)$, in which two hydridoborate/borane functionalities are connected by an organometallic linker OM'.

The aimed-for hydridoborates $[OM-BH_3]^-$ and $[H_3B-OM'-BH_3]^{2-}$ not only are expected to serve as ideal starting materials for the synthesis of the corresponding boranes but also could function as interesting ligand molecules, because coordination to appropriate metal ions M^{x+} should provide access to novel oligonuclear aggregates $L_nM[OM-BH_3]_m$ and supramolecular materials $\{M_n[H_3B-OM'-BH_3]_m\}_{\infty}$ in which classical Wernertype complexes are combined with organometallic moieties. Such compounds would have unique structural properties and may serve as precursors of metal- and boron-containing ceramics.

Our interest in boranes OM-BH₂(Do) and (Do)H₂B-OM'- $BH_2(Do)$ in turn is driven by their potential as precursors to polymeric materials. Chujo et al. have established the hydroboration polymerization of (hetero)aromatic diynes as a powerful tool for the preparation of boron-doped π -conjugated macromolecules with useful optoelectronic properties (cf. I, Figure 1).^{16–19} Although a broad selection of diynes has already been employed in this reaction, the boron component has remained so far restricted mainly to mesityl- and tripylborane (I with R = 2,4,6-trimethylphenyl or 2,4,6-tri-isopropylphenyl). More recently, our groups have reported on the successful use of the difunctional borane reagent 9,10-dihydro-9,10-diboraanthracene in the hydroboration polymerization of 1,4-dialkynylbenzenes.²⁰ Going one step further, we reasoned that mono- and ditopic organometallic hydroboration reagents could significantly broaden the scope of I-type materials if an electronic interaction between

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Scheme 1. Synthesis of Mono- and Ditopic Ferrocenylhydridoborates $\mathbf{2}$ and $\mathbf{4}^{a}$



^{*a*} Reagents and conditions: (i) 1 equiv of Li[AlH₄], OEt₂, $-78 \text{ °C} \rightarrow \text{rt.}$ (ii) 2 equiv of Li[AlH₄], OEt₂, $-78 \text{ °C} \rightarrow \text{rt.}$

the π -conjugated polymer backbone and metal-centered orbitals can be achieved.²¹

As an alternative to the hydroboration polymerization approach, we have recently developed a condensation polymerization protocol leading to boron-bridged polyferrocenes **II** (Figure 1) via the reaction of 1,1'-bis(dibromoboryl)ferrocene with triethylsilane.²² Experimental^{22,24} as well as theoretical²² evidence indicates the initial formation of B(Br)H-containing intermediates, which then undergo polycondensation with liberation of B₂H₆. Polymeric materials may therefore be obtained by either hydroboration or condensation polymerization of compounds OM-BH₂(Do) and (Do)H₂B-OM'-BH₂(Do), and to find suitable conditions for these processes is an intriguing challenge.

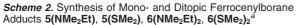
This paper describes the synthesis of trihydridoborates $Li[FcBH_3]$ and $Li_2[H_3B-fc-BH_3]$, which contain ferrocenyl (Fc) and 1,1'-ferrocenylene (fc), respectively, as organometallic moieties. We will first focus on their solid-state structures to obtain insight into the coordination properties of the anions. In a subsequent step, we will transform these compounds into donor adducts FcBH₂(Do) and (Do)H₂B-fc-BH₂(Do) and study the competition between hydroboration and condensation in the presence of suitable olefinic substrates. The last section is then concerned with the application of selected ditopic boranes (Do)H₂B-fc-BH₂(Do) to the development of new ferrocene- and boron-containing polymers.

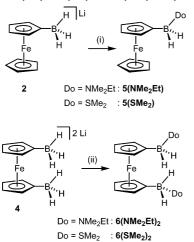
Results and Discussion

The target compounds **2**, **4**, **5**(Do), and **6**(Do)₂ are shown in Schemes 1 and 2. Ferrocene was chosen as the organometallic moiety, because it is easy to borylate, diamagnetic, chemically robust, and electrochemically well-behaved.^{25,26} As trapping reagents for the ferrocenylboranes **5** and **6**, we tested three Lewis basic donors (Do = NMe₂Et, SMe₂, OEt₂) of significantly

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^{*a*} Reagents and conditions: (i) **5(NMe₂Et)**, excess Me₃SiCl/excess NMe₂Et, OEt₂, $-78 \degree C \rightarrow rt$; **5(SMe₂)**, excess Me₃SiCl, SMe₂, $-78 \degree C \rightarrow rt$. (ii) **6(NMe₂Et)**, excess Me₃SiCl/excess NMe₂Et, OEt₂, $-78 \degree C \rightarrow rt$; **6(SMe₂)**, excess Me₃SiCl, SMe₂, $-78 \degree C \rightarrow rt$.

different donor strengths in order to explore the stability limits of the resulting adducts with respect to the aforementioned condensation reaction.

Ferrocenylhydridoborate Precursors. The ferrocenyl- and 1,1'-ferrocenylenehydridoborates **2** and **4** were prepared from the readily available boronic esters 1^{25} and 3^{25} by treatment with 1 and 2 equiv of Li[AlH₄], respectively (Scheme 1). The structures of **2** and **4** were confirmed by multinuclear NMR spectroscopy and single crystal X-ray diffraction.

The ¹¹B NMR spectra (THF-*d*₈) of **2** and **4** show quartets at $-30.6 \text{ ppm} ({}^{1}J_{\text{BH}} = 77.1 \text{ Hz})$ and $-33.7 \text{ ppm} ({}^{1}J_{\text{BH}} = 79.2 \text{ Hz})$, respectively, which collapse into singlets in the ¹H-decoupled mode. Both chemical shift values are in reasonable agreement with those of other monoorganylhydridoborates (e.g., Li[Ph-BH₃], $-26.4 \text{ ppm} ({}^{1}J_{\text{BH}} = 76.0 \text{ Hz})^{27}$). In the corresponding ¹H NMR spectra, the hydride ions of the BH₃ substituents give rise to quartets (**2**, $\delta({}^{1}\text{H}) = 0.86$; **4**, $\delta({}^{1}\text{H}) = 0.75$) due to coupling with the ¹¹B nucleus (I = 3/2, natural abundance 80%).²⁸ In the case of **2**, ¹¹B-coupling is also observed for all carbon atoms of the substituted cyclopentadienyl ring ($\delta({}^{13}\text{C}){}^{1}\text{H}{}^{1}$ = 67.2 (q, $J_{\text{CB}} = 2.9 \text{ Hz}$), 75.1 (q, $J_{\text{CB}} = 3.4 \text{ Hz}$), 92.4 (q, ${}^{1}J_{\text{CB}} = 59.4 \text{ Hz}$)), whereas in the spectrum of **4**, ${}^{11}\text{B}-{}^{13}\text{C}$ coupling is only resolved for the *ipso* carbon resonance ($\delta({}^{13}\text{C}){}^{1}\text{H}{}^{1}$ = 87.8 (q, ${}^{1}J_{\text{CB}} = 54.3 \text{ Hz}$)).

Compound 2 crystallizes from OEt₂ with 2 equiv of Li⁺coordinated solvent molecules ($2(OEt_2)_2$), whereas recrystallization of $2(OEt_2)_2$ from pentane at -30 °C leads to the monoether adduct $2(OEt_2)$. Crystals of the dilithium salt 4 were also obtained from ethereal solutions. Details of the X-ray crystal structure analyses of $2(OEt_2)_2$, $2(OEt_2)_2$, and $4(OEt_2)_{2.67}$, are compiled in Table 1S in Supporting Information.

The crystal lattice of $2(OEt_2)_2$ consists of centrosymmetric dimers that are held together by interactions between two Li⁺

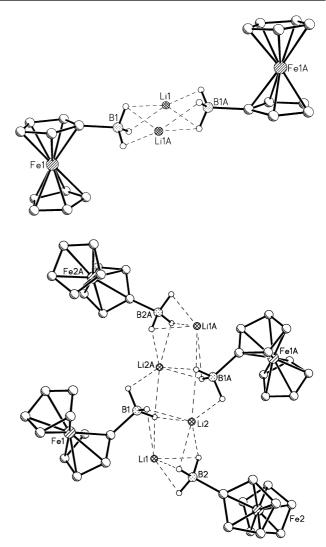


Figure 2. Molecular structures of $2(OEt_2)_2$ (top) and $2(OEt_2)$ (bottom) in the solid state; hydrogen atoms attached to carbon and Li⁺-coordinated OEt₂ molecules have been omitted for clarity. Selected bond lengths (Å), atom…atom distances (Å), and angles (deg): $2(OEt_2)_2$ B(1)–C(1) 1.597(4), B(1)…Li(1) 2.511(6), B(1)…Li(1A) 2.455(6), Li(1)…Li(1A) 3.274(10); B(1)–Li(1)–B(1A) 97.5(2), Li(1)–B(1)–Li(1A) 82.5(2). Symmetry transformation used to generate equivalent atoms: A -x + 1, -y + 1, -z + 1. $2(OEt_2)$ B(1)–C(11) 1.598(4), B(2)–C(31) 1.590(4), B(1)…Li(1) 2.536(5), B(1)…Li(2) 2.579(6), B(1)…Li(2A) 2.553(5), B(2)…Li(1) 2.274(6), B(2)…Li(2) 2.514(6), Li(1)…Li(2) 3.044(7), Li(2)…Li(2A) 3.543(9); B(1)–Li(1)–B(2) 104.9(2), B(1)–Li(2)–B(2) 97.1(2), B(1)–Li(2)–B(1A) 92.7(2), Li(1)–B(1)–Li(2)73.0(2), Li(1)–B(2)–Li(2)78.8(2), Li(2)–B(1)–Li(2A) 87.3(2). Symmetry transformation used to generate equivalent atoms: A -x + 1, -y + 1, -z + 2.

ions and two negatively charged trihydridoborate substituents (Figure 2 top). The corresponding distances between the Li⁺ ions and the boron atoms are B(1)····Li(1) = 2.511(6) Å and B(1)····Li(1A) = 2.455(6) Å. Using Edelstein's correlation²⁹ of metal-boron distances as a measure of the denticity of a trihydridoborate group, values of 1.6 ± 0.1 and 1.36 ± 0.06 Å are estimated for the ionic radii of bidentate and tridentate trihydridoborate ligands, respectively. Thus, B···Li distances of about 2.50 and 2.26 Å can be expected for RBH₃- η^2 -Li and RBH₃- η^3 -Li coordination modes (ionic radii of Li⁺ = 0.90 Å (CN 6), 0.73 (CN 4)³⁰). This leads to the conclusion that the

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trihydridoborate substituents in $2(OEt_2)_2$ act as bidentate ligands and that one H atom at each [FcBH₃]⁻ moiety is shared between two Li⁺ ions. The coordination sphere of each Li⁺ ion is completed by two OEt₂ ligands (not shown in Figure 2; cf. Figure 1S in Supporting Information for a complete plot of $2(OEt_2)_2$).

Recrystallization of $2(OEt_2)_2$ from pentane results in a different crystal structure, $2(OEt_2)$, in which each Li⁺ ion bears only one OEt₂ ligand (Figure 2 bottom, OEt₂ ligands not shown; cf. Figure 2S in Supporting Information for a complete plot of $2(OEt_2)$). In turn, this leads to a higher degree of aggregation so that $2(OEt_2)$ forms centrosymmetric tetramers in the solid state. The short B(2)····Li(1) distance of 2.274(6) Å indicates a B(2)H₃- η^3 -Li(1) binding mode. All other B····Li distances fall in the narrow range between 2.514(6) Å-2.579(6) Å, in accord with bidentate coordination of the corresponding trihydridoborate ligands. A closer inspection of the solid-state structure of $2(OEt_2)$ reveals the following relationship with $2(OEt_2)_2$: the arrangement of the subunits Fe(1)/B(1), Li(2), Fe(1A)/B(1A), and Li(2A) in 2(OEt₂) closely resembles the dimeric aggregates of $2(OEt_2)_2$. As a substitute for the missing OEt₂ ligand, $[FcB(2)H_3]^-$ binds to Li(2); the associated Li(1)⁺ ion adopts a bridging position between B(1) and B(2). We note a further short contact between Li(1) and the ipso carbon atom of the Fe(1) ferrocene molecule (Li(1)–C(11) = 2.453(5) Å), which points toward a weak cyclopentadienyl-Li⁺ π -interaction.^{31,32}

The crystal lattice of $4(OEt_2)_{2.67}$ consists of two different kinds of dimeric entities: dimer(1) contains 5 OEt₂ ligands and possesses C_1 symmetry (Figure 3 top; OEt₂ ligands not shown), whereas the centrosymmetric dimer(2) has 6 OEt₂ ligands coordinated to its Li⁺ cations (Figure 3 bottom; OEt₂ ligands not shown; cf. Figure 3S in Supporting Information for a complete plot of $4(OEt_2)_{2.67}$).

The peripheral alkali metal atoms, Li(1) and Li(2), of dimer(1) are located at bridging positions between the two $[fc(BH_3)_2]^{2-}$ units. Each of these Li⁺ ions coordinates to both its hydridoborate ligands in an η^2 -mode (range of B···Li distances = 2.48(1) Å-2.61(1) Å) and, in addition, bears two OEt₂ donors. In contrast, the internal Li(4)⁺ ion is devoid of OEt₂ ligands but establishes close contacts to all four hydridoborate substituents of the dimer.

Judging by the corresponding B···Li distances, both B(3)H₃ (2.44(1) Å) and B(4)H₃ (2.43(1) Å) fragments act as bidentate ligands, while B(1)H₃ (2.67(1) Å) and B(2)H₃ (2.68(1) Å) are approaching monodentate binding modes. A highly unusual coordination environment is observed for Li(3): apart from binding one OEt₂ ligand, it interacts with B(1)H₃ (2.52(1) Å) and B(2)H₃ (2.515(9) Å) and apparently also with the Fe(1) atom (Fe(1)···Li(3) 2.653(9) Å). For geometric reasons, the denticity of B(1)H₃ and B(2)H₃ cannot exceed the number of 1, even though the short B···Li distances would suggest an η^2 -mode. Comparably short Fe···Li distances as in dimer(1) have previously been observed for the lithium salt of a [1.1]diborataferrocenophane, which contains one Li⁺ ion at the center of its macrocyclic structure (in this case, the Fe···Li distances amount to 2.706(5) and 2.720(6) Å).³³⁻³⁵

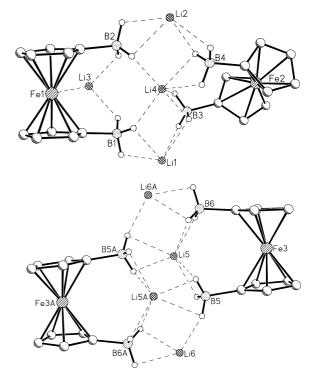


Figure 3. Molecular structure of $4(OEt_2)_{2.67}$ in the solid state; hydrogen atoms attached to carbon and Li⁺-coordinated OEt₂ molecules have been omitted for clarity. (Top) dimer(1); (bottom) dimer(2). Selected bond lengths (Å) and atom…atom distances (Å): **Dimer(1)** B(1)–C(11) 1.586(8), B(2)–C(21) 1.584(8), B(3)–C(31) 1.556(8), B(4)–C(41) 1.579(8), B(1)…Li(1) 2.61(1), B(1)…Li(3) 2.52(1), B(1)…Li(4) 2.67(1), B(2)…Li(2) 2.58(1), B(2)…Li(3) 2.515(9), B(2)…Li(4) 2.68(1), B(3)…Li(1) 2.54(1), B(3)…Li(4) 2.44(1), B(4)…Li(2) 2.48(1), B(4)…Li(4) 2.43(1), Fe(1)…Li(3) 2.653(9); **Dimer(2)** B(5)–C(51) 1.579(7), B(6)–C(61) 1.594(7), B(5)…Li(5) 2.516(9), B(5)…Li(5A) 2.59(1), B(5)…Li(6) 2.77(1), B(6)…Li(5) 2.51(1), B(6)…Li(6A) 2.41(1).

Dimer(2) of **4(OEt₂)**_{2.67} possesses a centrosymmetric structure. Similar to dimer(1), we find two peripheral (Li(6), Li(6A); two OEt₂ ligands) and two internal (Li(5), Li(5A); one OEt₂ ligand) Li⁺ ions. In contrast to dimer(1), each Li⁺ ion contributes to connecting two [fc(BH₃)₂]²⁻ moieties. Almost all BH₃-Li interactions in dimer(2) are mediated through bidentate bonding modes; the only exception is B(5)H₃-Li(6) [B(5A)H₃-Li(6A)], which is better described as an η^1 -coordination (2.77(1) Å). Moreover, it is worth mentioning that the solid-state structure of dimer(2) is strikingly similar to the structure of 1,1'-

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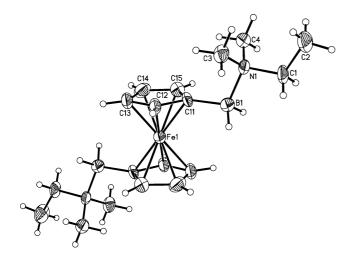


Figure 4. Molecular structure of $6(NMe_2Et)_2$ in the solid state (50% probability ellipsoids). Selected bond lengths (Å), bond angles (deg), and torsion angles (deg): B(1)-N(1) 1.668(12), B(1)-C(11) 1.621(13); N(1)-B(1)-C(11) 111.1(6); N(1)-B(1)-C(11)-C(12) -91.6(10).

dilithioferrocene when crystallized from THF (i.e., $Li_4(thf)_6[fc_2])$.³⁶

All $[fc(BH_3)_2]^{2-}$ ligands in dimer(1) and dimer(2) adopt eclipsed conformations with both BH₃ substituents pointing into the same direction (range of B–COG–COG'–B' angles = $4.2-15.9^{\circ}$; COG/COG' = centroids of the two cyclopentadienyl rings of Fe(C₅H₄)₂). The alternative *anti* conformation with B–COG–COG'–B' angles of around 180°, which would ultimately lead to coordination polymers, is apparently energetically less favorable than the dimeric arrangement with its high charge concentration.

Competition of Condensation and Adduct Formation. We next studied the formation of borane adducts from the hydridoborate species. Abstraction of one hydride ion from **2** by means of Me₃SiCl (which is in turn transformed into Me₃SiH) generates the free ferrocenylborane FcBH₂, which spontaneously undergoes condensation to form Fc₂BH (cf. **10**, Scheme 5) and B₂H₆.²³ If, however, hydride elimination is carried out in the presence of NMe₂Et, FcBH₂ can be trapped as the B–N adduct FcBH₂(NMe₂Et), **5**(NMe₂Et).²³ Using a similar procedure, the corresponding bis-adduct **6**(NMe₂Et)₂ was obtained from **4**(OEt₂)_{2.67} and excess Me₃SiCl in OEt₂/NMe₂Et (Scheme 2).

X-ray quality crystals of $6(NMe_2Et)_2$ were grown from a saturated solution in heptane/toluene (1:1) at -30 °C; details of the X-ray crystal structure analysis are provided in Table 2S in Supporting Information. Compound $6(NMe_2Et)_2$ represents one of very few structurally characterized ditopic organoboranes.^{20,37-40} The most closely related other example is the diborylmethane-TMEDA adduct Me₃SiC(H)(BH₂)₂(NMe₂CH₂-CH₂NMe₂), which forms an unusual seven-membered heterocycle.⁴⁰ The molecular structure of $6(NMe_2Et)_2$ is centrosymmetric with the borane substituents pointing into opposite directions (Figure 4). The B–N vectors are almost perpendicular to the planes of the cyclopentadienyl rings (torsion angle

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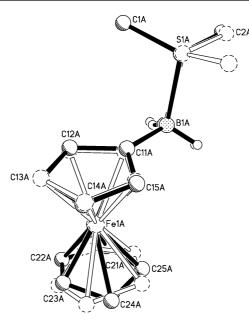


Figure 5. Superposition of the molecular structures of the two crystallographically independent molecules of $5(SMe_2)$; hydrogen atoms attached to carbon have been omitted for clarity. Selected bond lengths (Å), bond angles (deg), and torsion angles (deg): $5(SMe_2)_A B(1)-S(1) 1.991(11)$, B(1)-C(11) 1.600(16); S(1)-B(1)-C(11) 107.6(7); S(1)-B(1)-C(11)-C(11) -2(

N(1)-B(1)-C(11)-C(12) = -91.6(10)). The B(1)-N(1) = 1.668(12) Å bond length is virtually the same as in the monotopic congener **5(NMe₂Et)** (1.655(7) Å²³).

To explore whether the weaker B–S adducts FcBH₂(SMe₂) and (Me₂S)H₂B-fc-BH₂(SMe₂) could also be isolated, we treated **2(OEt₂)** and **4(OEt₂)_{2.67}** with excess Me₃SiCl in dry SMe₂ as the solvent. We were indeed able to synthesize and fully characterize the target compounds **5(SMe₂)** and **6(SMe₂)₂** (Scheme 2). The ¹¹B NMR spectrum (SMe₂-*d*₆) of the ferrocenylborane-SMe₂ adduct **5(SMe₂)** is characterized by a triplet at -10.1 ppm (¹*J*_{BH} = 101.5 Hz). The corresponding signal of **6(SMe₂)₂** (δ (¹¹B) = -7.8) possesses a width at half height of *h*_{1/2} = 300 Hz; ¹¹B–¹H coupling is not resolved. The ¹¹B NMR resonances for both SMe₂ adducts (**5(NMe₂Et)**, -3.4 ppm (tr, ¹*J*_{BH} = 92.3 Hz);²³ **6(NMe₂Et)**₂, -2.8 ppm (nr, *h*_{1/2} = 290 Hz); C₆D₆). All ¹¹H and ¹³C{¹H}NMR data of **5(SMe₂)**, **6(SMe₂)**₂, and **6(NMe₂Et)**₂ are fully in accord with the proposed structures and therefore do not merit further discussion.

 $5(SMe_2)$ crystallizes from SMe₂ with two crystallographically independent molecules in the asymmetric unit ($5(SMe_2)_A$, $5(SMe_2)_B$; see Table 2S in Supporting Information for details of the X-ray crystal structure). The major difference between $5(SMe_2)_A$ and $5(SMe_2)_B$ lies in the orientation of the two methyl groups relative to the ferrocenyl fragment (cf. Figure 5 for a superposition of $5(SMe_2)_A$ and $5(SMe_2)_B$; an ORTEP plot of $5(SMe_2)_A$ is shown in Figure 4S in Supporting Information).

To a first approximation, $5(SMe_2)_A$ and $5(SMe_2)_B$ are mirror images of each other. Upon detailed examination, however, it becomes evident that the conformations of the two ferrocenyl substituents are different, namely, eclipsed in $5(SMe_2)_A$, but staggered in $5(SMe_2)_B$. The B-S bond lengths of $5(SMe_2)$ amount to 1.991(11) and 1.953(11) Å. The only other structur-

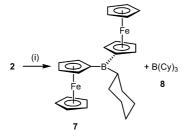
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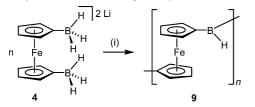
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Scheme 3. Preparation of Cyclohexyldi(ferrocenyl)borane 7 and Tricyclohexylborane 8 by Reaction of the Ferrocenylhydridoborate 2 with Me₃SiCl in the Presence of Cyclohexene^{*a*}



 a Reagents and conditions: (i) excess Me₃SiCl/excess C₆H₁₀, OEt₂, -78 $^\circ C \rightarrow rt.$

Scheme 4. Synthesis of Boron-Bridged Polyferrocene 9^a



^{*a*} Reagents and conditions: (i) excess Me₃SiCl, Me₂S, $-78 \text{ }^{\circ}\text{C} \rightarrow \text{rt.}$

ally characterized SMe₂ adduct of a monoorganylborane is the dimeric species (MeSCH₂BH₂)₂.⁴¹ This six-membered heterocycle possesses B–S bond lengths of 1.951(2) Å, which compare nicely with the values determined for **5(SMe₂)**.

When instead of SMe₂, OEt₂ was used as reaction solvent, we were not able to isolate or even detect the respective adducts $FcBH_2(OEt_2)$ and $(Et_2O)H_2B$ -fc-BH₂(OEt₂) but rather observed spontaneous condensation to Fc_2BH (10) and $[-fcB(H)-]_n$ (9; vide infra).

Competition of Condensation and Hydroboration. The successful isolation of compounds 5(Do) and 6(Do)₂ clearly shows that FcBH₂ and H₂B-fc-BH₂ more readily undergo B-NMe₂Et and B-SMe₂ (but not B-OEt₂) adduct formation than condensation to Fc_2BH (10) and $[-fcB(H)-]_n$ (9). This result immediately raises the question whether FcBH2 could also be trapped by hydroboration before substituent scrambling occurs. To answer this question, we treated a solution of $2(OEt_2)$ and 8 equiv of cyclohexene in OEt₂ with excess Me₃SiCl (Scheme 3). After workup, the hydroboration product (7) of Fc_2BH was isolated in almost 65% yield. The structure of 7 was confirmed by multinuclear NMR (δ (¹¹B) = 66.2) and single crystal X-ray crystallography (Figure 5S in Supporting Information). We also obtained crystals of $B(Cy)_3$ (8; Cy = cyclohexyl, Figure 6S in Supporting Information), which apparently forms by reaction of the second condensation product, B₂H₆, with cyclohexene. On the other hand, there was no indication for the presence of $FcB(Cy)_2$, and we therefore conclude that the rate of condensation of FcBH₂ to Fc₂BH is much higher than that of hydroboration of an internal *cis*-olefin by FcBH₂.⁴²

Condensation Polymerization. 6(**NMe**₂**Et**)₂ was first examined as a potential precursor for the formation of a ferrocenylborane polymer, $[-fcB(H)-]_n$ (**9**; Scheme 4), via condensation polymerization. For this process to occur efficiently, the amine donor needs to reversibly dissociate from the borane moieties. NMR studies of $6(NMe_2Et)_2$ in C₆D₆ solution did not show any indication of polymerization of the ditopic borane at room temperature (rt). We then studied the possible thermal polymerization in the solid state by thermogravimetric analysis. A multistep profile was observed (cf. Figure 7S in Supporting Information); the first step with an onset at ca. 125 °C leads to ca. 7% weight loss, followed by a distinct second step with ca. 30% further weight loss occurring over the temperature range from 130 to 300 °C. These two processes likely correspond to loss of the amine ligands and possibly formation of a polymeric species similar to 9 with concomitant liberation of borane. Above 300 °C, slow further degradation is observed with the residual weight at 800 °C amounting to ca. 25% of the initial sample weight. The latter observation would be consistent with formation of a ceramic material from a polymeric species.⁴³ However, although the results indicate that a polymeric species may be formed upon thermolysis of 6(NMe₂Et)₂, we reasoned that use of a weaker donor should promote the polymerization process and ultimately allow for rt polymerization to occur.

Indeed, we found that both $5(SMe_2)$ and $6(SMe_2)_2$ slowly undergo condensation even in SMe2 solutions. On a preparative scale, we treated the precursor 4 in SMe₂ with Me₃SiCl, thereby generating the diadduct $6(SMe_2)_2$ as described above, which was expected to polymerize slowly and in a very controlled manner. After a reaction time of 7 d (the reaction rate can be increased by diluting the SMe₂ with CH₂Cl₂), the mixture was worked up, the crude product was reprecipitated from CH₂Cl₂ into hexane, and dried under reduced pressure. The polymeric borane 9 was obtained as a pale red, air-sensitive powdery solid. However, based on its ¹H NMR data, the product was contaminated with small quantities of BH₃(SMe₂), which were surprisingly difficult to remove completely. However, we found that 9 could be easily prepared by treatment of 4 with Me₃SiCl in OEt₂ and simple evaporation of the mixture to dryness after completion of the condensation. All further studies (vide infra) were carried out on samples synthesized via this reaction protocol.

Hydroboration of Diferrocenylborane and Polv-(ferrocenylborane). To develop a clean, high-yielding reaction protocol for transformation of the primary polymer 9 into more stable and better soluble macromolecules, we first screened several carbonyl compounds, alkenes, and alkynes in the hydroboration reaction with the dinuclear model compound Fc₂BH (10; Scheme 5). Phenylacetylene and tert-butylacetylene turned out to be the reagents of choice, because they gave the corresponding di(ferrocenyl)vinylboranes 11^{Ph} and 11^{tBu} in virtually quantitative yield (NMR spectroscopic control; cf. Figure 8S in Supporting Information for a ¹H NMR spectrum recorded on the crude reaction mixture of 10 and tBuCCH). Typical of triorganylboranes,⁴⁴ the vinylboranes 11^{Ph} and 11^{/Bu} generate low-field signals at 56.7 ppm (11^{Ph}) and 57.2 ppm (11^{tBu}) in their ¹¹B{¹H} NMR spectra. The chemical composition of the molecules (i.e., ferrocenyl/vinyl = 2:1) is confirmed by the proton integral ratios of the organyl substituents. ${}^{3}J_{\rm HH}$ coupling constants of about 18 Hz within the vinyl moieties of 11^{Ph} and 11^{tBu} point toward *trans* arrangements of the vinyl protons, which is in line with the expected cis addition of boranes to alkynes.

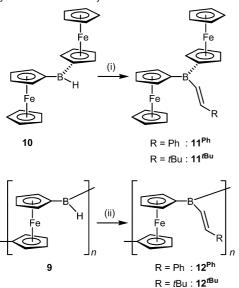
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Scheme 5. Hydroboration of PhCCH or *t*BuCCH with Ferrocenylborane **10** and Polymer 9^a



^{*a*} Reagents and conditions: (i) **11**^{Ph}, 1 equiv of PhCCH, toluene, rt; **11**^{*i*Bu}, excess *i*BuCCH, hexane, 35 °C, ultrasonication. (ii) **12**^{Ph}, excess PhCCH, toluene, 50 °C; **12**^{*i*Bu}, excess *t*BuCCH, toluene, ultrasonication at rt and 50 °C.

NMR spectroscopic investigations into the stability of 11^{Ph} and 11^{rBu} toward oxygen and moisture were carried out by exposing C₆D₆ solutions of the compounds to air. Under these conditions, only 5% of 11^{Ph} was left after 4 h, whereas the relative amount of 11^{rBu} with respect to all decomposition products was about 90% after 4 h and still 45% after 25 h, suggesting that a reasonably stable polymeric derivative of **9** should be accessible by hydroboration with *tert*-butylacetylene.

We performed hydroborations with polymer 9, which was generated in situ from 4, using both PhCCH and *t*BuCCH. Suspensions of 9 were prepared in toluene, the respective alkyne was added at rt, and the mixtures were heated to 50 °C (application of ultrasound increases the reaction rate). The products were obtained as reddish solids upon evaporation of the solvents, washed with hexanes and reprecipitated from CH_2Cl_2 (12^{Ph}) or toluene (12'^{Bu}) into hexane. Successful hydroboration was confirmed by IR and NMR spectroscopy.

The individual NMR assignments were established by comparison of the data for the polymers with those of the model systems 11^{Ph} and 11^{tBu}, for which C,H-COSY was used to unequivocally assign all resonances. Polymers 12^{Ph} and 12'Bu show broad signals attributable to the 1,1'-ferrocenylene moieties (ca. 4.2–4.7 ppm) as well as the phenyl $(12^{Ph}, 6.9-7.6 \text{ ppm})$ and tert-butyl groups (12'Bu, 0.9-1.1 ppm). Most importantly, a new set of vinyl resonances was observed at 6.2, 6.6 ppm for 12^{Bu} , in the same region as for the model compound 11^{Bu} (6.32, 6.70 ppm). For polymer 12^{Ph}, the vinyl protons overlap with the aromatic protons in the region from 6.9-7.6 ppm, as is the case for dimer 11^{Ph} (7.24, 7.53 ppm). The generation of olefinic groups at the polymer side chains was further confirmed by the presence of intense C=C stretching bands at 1611 cm⁻¹ (12^{Ph}) and 1623 cm⁻¹ (12'^{Bu}), which lie in the typical range of alkenylboranes⁴⁵ (cf. 11^{Ph}, 1608 cm⁻¹; 11^{tBu}, 1604 cm⁻¹).

Polymer Characterization. Our attempts at determining the molecular weight of the polymers by gel permeation chroma-

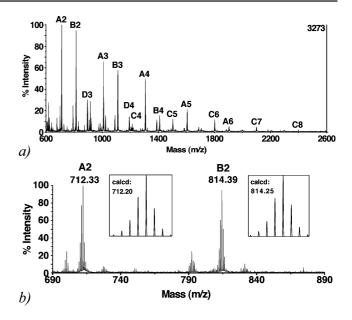


Figure 6. (a) MALDI-TOF mass spectrum of polymer 12^{Ph} acquired in (+) ion reflector mode. The different series are indicated as A, B, C, and D; the numbers of the individual peaks correspond to the number of repeating units. (b) Expansion of the mass range from 690 to 890 Da and comparison of the peak patterns with those calculated assuming a 10000:1 resolving power.

tography (GPC) analysis in THF did not provide any tangible results, presumably due to the sensitivity of 12^{Ph} and 12^{Ru} toward air and moisture. The polymers were then subjected to dynamic light scattering in toluene solution under a nitrogen atmosphere. However, the scattering intensity was too weak to determine a reliable average hydrodynamic radius (R_h), which suggests that the polymer chain lengths are relatively short and the number average molecular weight (M_n) is ≤ 5000 .⁴⁶ This result is consistent with prior studies on the related polymer [-fcB(Mes)-]_n, which was shown by GPC with in-line multiangle laser light scattering detection (GPC-MALLS) to have a M_n of 5160.²²

To confirm the polymer structure and to examine the polymer end groups, we studied both polymers 12^{Ph} and 12^{Bu} by high resolution MALDI-TOF mass spectrometry in (+) ion reflector mode. The spectrum of 12^{Ph} shows a complex pattern with multiple series of peaks (Figure 6).

Importantly, for each of the independent series in 12^{Ph} the mass difference between peaks correlates well with that expected for the repeating unit of [fcB(CH=CHPh)] (C₁₈H₁₅B₁Fe₁, 298 Da). The same is true for the spectrum of $12^{\prime Bu}$ (cf. Figure 9S in Supporting Information), in which the peak separation corresponds to the expected repeating unit of [fcB(CH=CHtBu)] (C₁₆H₁₉B₁Fe₁, 278 Da). In the following, the different peak series are discussed in more detail for the Ph derivative 12^{Ph} ; very similar results were also obtained for $12^{\prime Bu}$.

Most of the major peak series can be assigned with confidence by comparison of the individual peak patterns with those calculated assuming a 10 000:1 resolving power. We find that the series labeled as A2–A6 in Figure 6 with peak maxima of 712.33, 1010.44, 1307.55, 1606.66, and 1903.78 fits reasonably well to polymers of the formula {(PhCH=CH)HB-[fcB(CH=CHPh)]_n-H}⁺ (n=2-6), thus suggesting the presence of [BH(CH=CHPh)]

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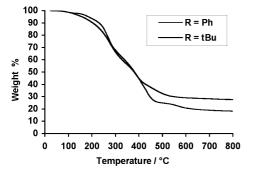


Figure 7. Thermogravimetric analysis plots of 12^{Ph} and $12^{\prime Bu}$.

moieties at both chain ends. Series B2–B4 with peak maxima at 814.39, 1112.50, and 1410.62 closely matches the peak positions expected for polymers in which one of the chain ends underwent a second hydroboration reaction, i.e., {(PhCH=CH)₂B-[fcB(CH=CHPh)]_n-H}⁺ (n = 2-4). The third series that is labeled as C4–C8 with peak maxima at 1206.49, 1503.60, 1801.71, 2099.82, and 2397.89 is likely also related to series A (n = 4-8), but one of the boron centers along the polymer chain has not undergone hydroboration, i.e. an additional BH functionality remains. Finally, the peaks labeled as D3 (895.36) and D4 (1194.46) are tentatively attributed to polymers in which there is a monoborylated ferrocenyl moiety (C₁₀H₉Fe) at one chain end, while the other chain end features a [BH(CH=CHPh)] group, i.e., {H-[fcB(CH=CHPh)]_n-H}⁺.

The thermal stability of polymers 12^{Ph} and 12^{tBu} was examined by thermogravimetric analysis (Figure 7). The onset of degradation of polymer [-fcB(CH=CHPh)-]_n (12^{Ph}) was determined by TGA under nitrogen to be ca. 185 °C (5% weight loss). A multistep degradation process was observed over the temperature range from 160 to 550 °C and the residual weight at 800 °C was 18%. A similar profile was also observed for $[-fcB(CH=CHtBu)-]_n$ (12^{tBu}) with an onset of degradation of 160 °C (5% weight loss) and a residual weight of 28% at 800 °C. The thermal stability of both polymers is somewhat lower than that of the mesityl-substituted derivative $[-fcB(Mes)-]_n$, which showed a single-step weight loss of 72%, with an inflection point at 403 °C, and gave a brown ceramic material in 28% yield.²² The different behavior may be related to the higher stability of mesitylboranes in comparison to vinylborane derivatives.47

Electronic Structure of Polymers and Model Systems. One of the key questions with regard to the electronic properties of polymers derived from 9 is whether a conformation is possible that allows for efficient π -conjugation of the ferrocenes via the empty *p*-orbital of the boron bridge. In this context, the model compounds 11^{Ph} and 11^{/Bu} were further investigated by X-ray crystallography. Details of the X-ray crystal structure analyses of 11^{Ph} and 11^{Bu} are included into Table 3S in Supporting Information, and the structure plots are displayed in Figure 8. Both molecules contain a trigonal-planar boron center and the two ferrocenyl substituents adopt an anti conformation with respect to the C(1)B(1)C(11)C(31) plane. Most importantly, an inspection of the dihedral angles between the C5H4 rings and the C(1)B(1)C(11)C(31) plane reveals values of $12.3^{\circ}/21.1^{\circ}$ for 11^{Ph} and of about 17° for 11^{Bu} , which is an ideal precondition for substantial π -electron delocalization. Interestingly, the related dihedral angle spanned by the plane of the olefinic double bond

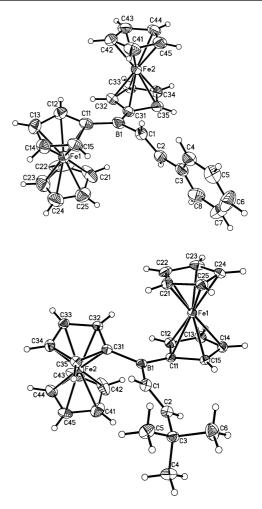


Figure 8. Molecular structures of 11^{Ph} (top) and $11'^{Bu}$ (bottom) in the solid state (30% and 50% probability ellipsoids, respectively). Selected bond lengths (Å), bond angles (deg), torsion angles (deg), and dihedral angles (deg) for 11^{Ph} : B(1)–C(1) 1.575(9), B(1)–C(11) 1.551(7), B(1)–C(31) 1.552(6), C(1)–C(2) 1.340(17); C(1)–B(1)–C(11) 111.5(4), C(1)–B(1)–C(31) 122.4(4), C(11)–B(1)–C(31) 126.0(4), B(1)–C(1)–C(2) 124.3(9), C(1)–C(2)–C(3) 124.2(9); C(2)–C(1)–B(1)–C(11) -123.1(6), C(2)–C(1)–B(1)–C(31) 160.8(7); B(1)C(1)C(2)//C(1)B(1)C(11)C(31) 58.7, C(11) to C(15) ring//C(1)B(1)C(11)C(31) 21.1, C(31) to C(35) ring//C(1)B(1)C(11)C(31) 12.3. For $11'^{Bu}$: B(1)–C(1) 1.576(2), B(1)–C(11) 1.562(2), B(1)–C(31) 1.562(2), C(1)–C(2) 1.340(2); C(1)–B(1)–C(11) 120.8(1), C(1)–B(1)–C(31) 116.4(1), C(11)–B(1)–C(31) 122.9(1), B(1)–C(1)–C(2) 126.0(2), C(1)–C(2)-C(3) 129.2(2); C(2)–C(1)–B(1)–C(11) -33.8(2), C(2)–C(1)–B(1)–C(31) 148.2(2); B(1)C(1)C(2)//C(1)B(1)C(11)C(31) 32.7, C(11) to C(15) ring//C(1)B(1)C(11)C(31) 17.2. C(31) to C(35) ring//C(1)B(1)C(11)C(31) 17.1.

(i.e., B(1)C(1)C(2)) and C(1)B(1)C(11)C(31) is only 32.7° for 11^{tBu} (58.7° for 11^{Ph}), most likely in order to minimize unfavorable steric interactions.

Consistent with these findings, the longest wavelength absorption maxima in the UV-vis spectra in toluene show distinct bathochromic shifts for the polymers (12^{Ph} , $\lambda_{max} = 495$ nm; 12^{tBu} , $\lambda_{max} = 482$ nm) in comparison to the dimeric model systems (11^{Ph} , $\lambda_{max} = 484$ nm; 11^{tBu} , $\lambda_{max} = 472$ nm), accompanied by distinct tailing to longer wavelengths (cf. Figure 10S in Supporting Information).

Conclusion

This paper reports on the first examples of mono- and ditopic trihydridoborates and -boranes with organometallic substituents, i.e., $Li[FcBH_3]$ (2; Fc = ferrocenyl), $Li_2[H_3B-fc-BH_3]$ (4; fc =

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1,1'-ferrocenylene), $FcBH_2$ (5), and H_2B -fc-BH₂ (6). The hydridoborate salts 2 and 4 not only serve as precursors for 5 and 6 but also are potentially useful ligands for the generation of inorganic/organometallic hybrid compounds. Especially the ditopic species [H₃B-fc-BH₃]²⁻ holds great promise in this respect, because its anionic groups are connected by a flexible ferrocenylene hinge that allows an anti conformation of the donor sites, which should lead to coordination polymers, as well as a syn conformation, which should lead to metalla-macrocycles. A crystal structure analysis of the ether solvate of the lithium salt 4 revealed several structural peculiarities: (i) macrocyclic dimers are formed, in which four Li⁺ ions and two iron atoms are brought into close proximity; (ii) some of the Li⁺ ions adopt bridging positions between the two [Cp-BH₃]⁻ ligands of the same Fe(II) center, which is reminiscent of an ansa-ferrocene motif; and (iii) the solid-state structure of 4 is strikingly similar to the structure of the THF-solvate of 1,1'dilithioferrocene.36

The ferrocenylboranes FcBH₂ (**5**) and H₂B-fc-BH₂ (**6**) can be isolated and fully characterized only as donor adducts FcBH₂(Do) (**5(Do**)) and (Do)H₂B-fc-BH₂(Do) (**6(Do**)₂; Do = NMe₂Et, SMe₂). In the absence of suitable Lewis bases, **5** and **6** tend to undergo a condensation reaction leading to Fc₂BH (**10**) and the polymer [-fcB(H)-]_n (**9**), respectively, with concomitant liberation of B₂H₆. This condensation is much faster than the hydroboration of internal olefins as demonstrated in a competition experiment, in which FcBH₂ (**5**) was generated in the presence of excess cyclohexene. In this experiment, Fc₂BCy was formed as the major ferrocene-containing product (condensation pathway, 2 FcBH₂ + excess cyclohexene \rightarrow Fc₂BCy + BCy₃, as opposed to hydroboration pathway, FcBH₂ + excess cyclohexene \rightarrow FcBCy₂).

The novel polymer $[-fcB(H)-]_n$ (9), which is obtained upon spontaneous condensation of 6, is interesting in its own right, as it represents a rare example of a polymeric material with multiple reactive borane groups.⁴⁸ We exploited the ability of these borane functionalities to undergo hydroboration reactions for the preparation of new boron-bridged polyferrocenes. Indeed, treatment of 9 with the alkynes PhCCH and tBuCCH leads to smooth conversion to vinylborane polymers [-fcB(CH=CHR)]_n $(12^{\text{Ph}}, \text{R} = \text{Ph}; 12^{t\text{Bu}}, \text{R} = t\text{Bu})$. The polymer structures were confirmed by NMR and IR spectroscopy, as well as MALDI-TOF mass spectrometry. Interestingly, extended delocalization via the boron empty *p*-orbitals is suggested by distinctly redshifted absorption maxima in the UV-vis spectra of the polymers compared to the dinuclear model compounds $Fc_2B(CH=CHR)$ (11^{Ph}, R = Ph; 11^{tBu}, R = tBu). Favorable electronic delocalization is also consistent with the structural features deduced from the X-ray structure of the dimeric species 11^{Ph} and 11^{tBu}, in which the C₅H₄ rings are almost coplanar to the planes defined by the boron atom and the attached carbon substituents.

With this work we have established a viable pathway to electronically interesting boron-containing metallopolymers, which complements the ring-opening polymerization of boronbridged ferrocenophanes^{46,49} and the condensation polymerization of $fc(BBr_2)_2$ with HSiEt₃.²² The primary polymer obtained in our new approach, i.e., [-fcB(H)-]_n, can be functionalized by a broad variety of derivatization reactions. Work is in progress to apply this new method also to the development of other organic and organometallic polymeric materials.

Experimental Methods

General Remarks. All reactions were carried out under a nitrogen atmosphere using Schlenk tube techniques. Reaction solvents were either freshly distilled under argon from Na/Pb alloy (alkanes) and Na/benzophenone (toluene, C_6D_6 , OEt₂, THF- d_8) or dried over molecular sieves (4 Å; CH₃CN, CDCl₃, CH₂Cl₂, SMe₂, SMe₂- d_6) prior to use. NMR: Bruker AM 250, Avance 300, Avance 400, and Varian 500. Chemical shifts are referenced to residual solvent signals (¹H, ¹³C{¹H}) or external BF₃•OEt₂ (¹¹B{¹H}). Abbreviations: s = singlet, d = doublet, tr = triplet, vtr = virtual triplet, q = quartet, m = multiplet, br = broad, no = signal not observed, nr = signal not resolved, Ph = phenyl. FcB(OMe)₂ (1),²⁵ fc(B(OMe)₂)₂ (3),²⁵ and Fc₂BH (10)²³ were synthesized following literature procedures.

Synthesis of Li[FcBH₃] (2). A solution of Li[AlH₄] in OEt₂ (1 M; 10.6 mL, 10.6 mmol) was added dropwise with stirring at -78 °C to a solution of 1 (2.72 g, 10.55 mmol) in OEt₂ (20 mL). After 30 min, the mixture was allowed to warm to rt and stirred for 1 h. The insolubles were collected on a frit (G4) and washed with OEt₂ $(3 \times 10 \text{ mL})$. The volume of the filtrate was slowly reduced under vacuum, whereupon large yellow crystals of Li(OEt₂)₂[FcBH₃] $(2(OEt_2)_2)$ formed, which were suitable for X-ray crystallography. Crystals of the monoether adduct Li(OEt₂)[FcBH₃] (2(OEt₂)) were grown from a saturated solution of $2(OEt_2)_2$ in pentane at -30 °C. Yield of **2(OEt**₂)₂: 2.83 g (76%). ¹H NMR (400.1 MHz, THF-*d*₈, 300 K): δ 0.86 (q, ¹J_{BH} = 77.1 Hz, 3H; BH₃), 3.75 (nr, 4H; C₅H₄), 3.81 (s, 5H; C₅H₅). ¹³C{¹H} NMR (62.9 MHz, THF- d_8 , 300 K): δ 67.2 (q, $J_{CB} = 2.9$ Hz; C₅H₄), 68.3 (C₅H₅), 75.1 (q, $J_{CB} = 3.4$ Hz; C_5H_4), 92.4 (q, ${}^{1}J_{CB} = 59.4$ Hz; CB). ${}^{11}B$ NMR (128.4 MHz, THF d_8 , 300 K): δ -30.6 (q, ${}^1J_{BH}$ = 77.1 Hz). Elemental analysis calcd (%) for C₁₈H₃₂BFeLiO₂ (354.04): C 61.07, H 9.11. Found: C 60.51; H 8.98.

Synthesis of Li₂[fc(BH₃)₂] (4). A solution of Li[AlH₄] in OEt₂ (1 M; 11.0 mL, 11.0 mmol) was added dropwise with stirring at -78 °C to a solution of **3** (1.81 g, 5.49 mmol) in OEt₂ (20 mL). After 30 min, the mixture was allowed to warm to rt and stirred for 1 h. The insolubles were collected on a frit (G4) and washed with OEt₂ (4 \times 15 mL). The volume of the filtrate was slowly reduced under vacuum, whereupon large yellow crystals of $Li_2(OEt_2)_{2.67}[fc(BH_3)_2]$ (4(OEt_2)_{2.67}) formed, which were suitable for X-ray crystallography. Yield of $4(OEt_2)_{2.67}$: 1.70 g (73%). ¹H NMR (400.1 MHz, THF- d_8 , 300 K): δ 0.75 (q, ${}^1J_{BH} = 79.2$ Hz, 6H; BH₃), 3.51, 3.75 (2 × nr, 2 × 4H; C₅H₄). ${}^{13}C{}^{1}H$ NMR (62.9 MHz, THF- d_8 , 303 K): δ 68.0, 74.4 (C₅H₄), 87.8 (q, ${}^1J_{CB} = 54.3$ Hz; CB). ¹¹B NMR (128.4 MHz, THF- d_8 , 300 K): δ -33.7 (q, ${}^{1}J_{\rm BH}$ = 79.2 Hz). Elemental analysis calcd (%) for C41.33H81.33B4Fe2Li4O5.33 (846.43): C 58.65, H 9.68. Found: C 58.18; H 9.50

Synthesis of FcBH₂(SMe₂) (5(SMe₂)). Me₃SiCl (0.50 mL, 0.43 g, 3.95 mmol) in SMe₂ (5 mL) was added dropwise with stirring at -78 °C to a solution of **2(OEt₂)** (0.190 g, 0.68 mmol) in SMe₂ (5 mL). After 30 min, the mixture was allowed to warm to 0 °C, then stirred for 1 h, warmed to rt, and filtered over a frit (G4). The volume of the filtrate was reduced to 2 mL, and the remaining solution was stored at -30 °C for 3 d, whereupon **5(SMe₂)** crystallized in the form of long orange needles, which were suitable for X-ray crystallography. Yield: 0.148 g (84%). ¹H NMR (250.1 MHz, SMe₂-d₆, 297 K): δ 2.05 (s, 6H; CH₃), 2.60 (br, 2H; BH₂), 3.93 (nr, 2H; C₅H₄), 3.99 (s, 5H; C₅H₃), 4.07 (nr, 2H; C₃H₄). ¹³C{¹H} NMR (62.9 MHz, SMe₂-d₆, 297 K): δ 18.0 (CH₃), 68.2 (C₅H₅), 69.7, 75.4 (C₅H₄), no (CB). ¹¹B NMR (128.4 MHz, SMe₂-d₆, 297 K): δ -10.1 (tr, ¹J_{BH} = 101.5 Hz).

Synthesis of $fc(BH_2(SMe_2))_2$ (6(SMe_2)₂). Me₃SiCl (0.50 mL, 0.43 g, 3.95 mmol) in SMe₂ (5 mL) was added dropwise with stirring at -78 °C to a solution of $4(OEt_2)_{2.67}$ (0.265 g, 0.63 mmol) in SMe₂ (10 mL). After 30 min, the mixture was allowed to warm

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to 0 °C, then stirred for 1 h, warmed to rt, and filtered over a frit (G4). The volume of the filtrate was reduced to 3 mL, and the remaining solution was stored at -30 °C for 3 d, whereupon **6(SMe₂)₂** precipitated as yellow microcrystalline solid. Yield: 0.191 g (91%). ¹H NMR (250.1 MHz, SMe₂-*d*₆, 297 K): δ 2.05 (s, 12H; CH₃), 2.54 (br, 4H; BH₂), 3.80, 3.96 (2 × nr, 2 × 4H; C₅H₄). ¹³C{¹H} NMR (62.9 MHz, SMe₂-*d*₆, 297 K): δ 18.0 (CH₃), 70.2, 75.4 (C₅H₄), no (CB). ¹¹B NMR (128.4 MHz, SMe₂-*d*₆, 297 K): δ -7.8 (nr, *h*_{1/2} = 300 Hz).

Synthesis of fc(BH2(NMe2Et))2 (6(NMe2Et)2). Me3SiCl (1.5 mL, 1.28 g, 11.74 mmol) in OEt₂ (5 mL) was added dropwise with stirring at -78 °C to a solution of 4(OEt₂)_{2.67} (0.412 g, 0.97 mmol) and NMe₂Et (1.00 mL, 0.68 g, 9.30 mmol) in OEt₂ (20 mL). After 30 min, the mixture was allowed to warm to 0 °C, then stirred for 1 h, warmed to rt, and filtered over a frit (G4). The volume of the filtrate was reduced to 5 mL, and the remaining solution was stored at $-30 \,^{\circ}$ C for 24 h, whereupon $6(NMe_2Et)_2$ precipitated as yellow microcrystalline solid. Yield: 0.318 g (92%). X-ray quality crystals were grown from a saturated solution of 6(NMe₂Et)₂ in heptane/ toluene (1:1) at -30 °C. ¹H NMR (250.1 MHz, C₆D₆, 300 K): δ 0.58 (tr, ${}^{3}J_{HH} = 7.3$ Hz, 6H; CH₂CH₃), 1.86 (s, 12H; NCH₃), 2.31 $(q, {}^{3}J_{HH} = 7.3 \text{ Hz}, 4\text{H}; CH_2CH_3), 2.88 \text{ (very br, 4H; BH}_2), 4.41$ (m, 8H; C₅H₄). ¹³C{¹H} NMR (62.9 MHz, C₆D₆, 300 K): δ 8.2 (CH₂CH₃), 47.2 (NCH₃), 55.7 (CH₂CH₃), 70.5, 76.8 (C₅H₄), no (CB). ¹¹B NMR (128.4 MHz, C₆D₆, 303 K): δ -2.8 (nr, $h_{1/2}$ = 290 Hz). Elemental analysis calcd (%) for $C_{18}H_{34}B_2FeN_2$ (355.94): C 60.74, H 9.63. Found: C 60.55; H 9.61.

Synthesis of Fc₂BCy (7) and BCy₃ (8). Me₃SiCl (0.50 mL, 0.43 g, 3.95 mmol) in OEt₂ (5 mL) was added dropwise with stirring at -78 °C to a solution of $2(OEt_2)$ (0.130 g, 0.46 mmol) and cyclohexene (0.39 mL, 0.32 g, 3.90 mmol) in OEt_2 (5 mL). The mixture was allowed to warm to rt, stirred for 1 h, and filtered over a frit (G4). The insolubles were washed with OEt₂ (2 \times 5 mL), and the combined organic phases evaporated to dryness under vacuum. The solid residue was dissolved in a minimum amount of warm heptane, and the solution was stored at -30 °C, whereupon dark orange colored crystals of 7 precipitated during a time span of 12 h. Yield of 7: 0.068 g (64%). Colorless needles of 8 were obtained by storing the mother liquid at -30 °C for several days. Analytical data of 7: ¹H NMR (250.1 MHz, C₆D₆, 300 K): δ 1.22-2.11 (m, 11H; C₆H₁₁), 4.01 (s, 10H; C₅H₅), 4.43, 4.64 (2 × nr, 2 × 4H; C₅H₄). ¹³C{¹H} NMR (62.9 MHz, C₆D₆, 300 K): δ 27.8, 29.0, 31.1 (C₆H₁₁), 69.0 (C₅H₅), 73.5, 76.8 (C₅H₄), no (CB). ¹¹B NMR (128.4 MHz, C₆D₆, 300 K): δ 66.2 ($h_{1/2}$ = 390 Hz). Elemental analysis calcd (%) for C₂₆H₂₉BFe₂ (464.00): C 67.30, H 6.30. Found: C 67.00; H 6.18. Analytical data of 8: ¹H NMR (250.1 MHz, C₆D₆, 300 K): δ 1.00–2.07 (m, 33H; C₆H₁₁). ¹³C{¹H} NMR (62.9 MHz, C₆D₆, 300 K): δ 26.9, 27.4, 27.7 (C₆H₁₁), no (CB). ¹¹B NMR (128.4 MHz, C₆D₆, 300 K): δ 81.8 ($h_{1/2}$ = 530 Hz).

Synthesis of Fc₂B(CH=CHPh) (11^{Ph}). Neat PhCCH (0.11 mL 0.10 g, 1.00 mmol) was added via syringe to a stirred solution of 10 (0.377 g, 0.99 mmol) in toluene (40 mL). After the mixture had been stirred for 24 h at rt, all volatiles were removed at 50 °C under vacuum. Recrystallization of the crude material from H₃CCN (25 mL) gave dark red X-ray quality crystals of 11^{Ph}. Yield: 0.198 g (41%). ¹H NMR (250.1 MHz, CDCl₃, 300 K): δ 4.10 (s, 10H; C_5H_5), 4.66 (nr, 8H; C_5H_4), 7.24 (d, ${}^{3}J_{HH} = 18.1$ Hz, 1H; C_2H_2), 7.36 (m, 1H; Ph-H_p), 7.42 (vtr, 2H; Ph-H_m), 7.53 (d, ${}^{3}J_{HH} = 18.1$ Hz, 1H; C₂H₂), 7.65 (d, ${}^{3}J_{HH} = 7.3$ Hz, 2H; Ph-H_o). ¹H NMR (300.0 MHz, C₆D₆, 300 K): δ 4.00 (s, 10H; C₅H₅), 4.49, 4.69 (2 × vtr, 2 × 4H; C₅H₄), 7.13 (m, 1H; Ph-H_p), 7.22 (vtr, 2H; Ph-H_m), 7.43 (d, ${}^{3}J_{\text{HH}} = 18.2 \text{ Hz}, 1\text{H}; C_{2}\text{H}_{2}), 7.59 \text{ (d, }{}^{3}J_{\text{HH}} = 7.4 \text{ Hz}, 2\text{H}; \text{Ph-H}_{o}), 7.73 \text{ (d, }{}^{3}J_{\text{HH}} = 18.2 \text{ Hz}, 1\text{H}; C_{2}\text{H}_{2}). {}^{13}\text{C}{}^{1}\text{H} \text{NMR} (75.5 \text{ MHz}, \text{CDCl}_{3}, 300 \text{ K}): \delta 69.1 (C_{5}\text{H}_{5}), 73.7, 76.3 (C_{5}\text{H}_{4}), 126.9 (\text{Ph-C}_{o}),$ 128.2 (Ph $-C_p$), 128.7 (Ph $-C_m$), 134.0, 144.8 (C₂H₂), no (Ph $-C_i$) CB). ¹¹B NMR (96.3 MHz, CDCl₃, 300 K): δ 56.7 ($h_{1/2} = 500$ Hz). IR (cm⁻¹): 1608 (C=C-Ph). UV-vis (nm): $\lambda_{max}(0.1 \text{ mM},$ toluene) = 380, 484. Elemental analysis calcd (%) for $C_{28}H_{25}BFe_2$ (483.99): C 69.48, H 5.21. Found: C 69.08; H 5.28.

Synthesis of Fc₂B(CH=CHtBu) (11tBu). Neat tBuCCH (0.25 mL, 0.17 g, 2.05 mmol) was added via syringe to a stirred suspension of 10 (0.310 g, 0.81 mmol) in hexane (40 mL). After the mixture had been heated to 35 °C in an ultrasonic bath for 3 h, all volatiles were removed under vacuum. Recrystallization of the crude material from hot H₃CCN (7.5 mL) gave red X-ray quality crystals of 11^{tBu}. Yield: 0.366 g (97%). ¹H NMR (250.1 MHz, CDCl₃, 300 K): δ 1.17 (s, 9H; CH₃), 4.06 (s, 10H; C₅H₅), 4.59 (nr, 8H; C₅H₄), 6.32, 6.70 (2 × d, ${}^{3}J_{HH} = 18.1$ Hz, 2 × 1H; C₂H₂). ¹H NMR (300.0 MHz, C₆D₆, 300 K): δ 1.16 (s, 9H; CH₃), 4.00 (s, 10H; C₅H₅), 4.47, 4.66 (2 \times vtr, 2 \times 4H; C₅H₄), 6.54, 6.84 (2 \times d, ${}^{3}J_{\text{HH}} = 18.1$ Hz, 2 × 1H; C₂H₂). ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (75.5 MHz, C₆D₆, 300 K): δ 29.6 (CH₃), 35.1 (C(CH₃)₃), 69.4 (C₅H₅), 73.9, 76.7 (C₅H₄), 128.8, 159.7 (C₂H₂), no (CB). 11 B NMR (96.3 MHz, C_6D_6 , 300 K): δ 57.2 ($h_{1/2}$ = 500 Hz). IR (cm⁻¹): 1604 (C=C*t*Bu). UV-vis (nm): $\lambda_{max}(0.1 \text{ mM}, \text{toluene}) = 359, 472$. Elemental analysis calcd (%) for C₂₆H₂₉BFe₂ (464.00): C 67.30, H 6.30. Found: C 67.16; H 6.35.

Synthesis of [-fcB(H)-]_n (9). Me₃SiCl (0.50 mL, 0.43 g, 3.95 mmol) in SMe₂ (5 mL) was added dropwise with stirring at -78 °C to a solution of 4(OEt₂)_{2.67} (0.239 g, 0.56 mmol) in SMe₂ (10 mL). After 30 min, the mixture was allowed to warm to 0 °C, stirred for 1 h at this temperature, warmed to rt, and then filtered over a frit (G4). The filtrate was stirred for 7 d at rt, whereupon it adopted a deep red color. The volatiles were driven off under reduced pressure, CH₂Cl₂ (5 mL) was added to the solid residue, and small quantities of insoluble material were removed by filtration. The filtrate was added dropwise to hexane (10 mL), whereupon 9 precipitated as pale red solid that was collected on a frit and washed with hexane $(3 \times 5 \text{ mL})$. The isolated product was dried under vacuum overnight. Yield: 0.070 g (64%). ¹H NMR (250.1 MHz, CDCl₃, 300 K): δ 4.0–4.2 (~ 0.7H; chain termini, C₅H₅), 4.2–4.5, 4.5-4.7 (2 × very br, 2 × 4H; C₅H₄) 5.7 (very br, 1H; BH). ¹³C{¹H} NMR (100.6 MHz, CDCl₃, 300 K): δ 67.0-70.5 (very br; chain termini, C₅H₅), 71.4-79.1 (very br; C₅H₄), no (CB). ¹¹B NMR (128.4 MHz, CDCl₃, 300 K): δ 51.6 ($h_{1/2}$ = 1200 Hz). IR (cm^{-1}) : 2360, 2341 (B-H).

Synthesis of [-fcB(CH=CHPh)-]_n (12^{*P*h}). Neat Me₃SiCl (1.30 mL, 1.11 g, 10.22 mmol) was added via syringe at -78 °C to a stirred solution of 4(OEt₂)_{2.67} (0.515 g, 1.21 mmol) in OEt₂ (30 mL). The mixture was first stirred for 1 h and then allowed to warm to rt. Volatiles were removed under vacuum and the residue was treated with a solution of PhCCH (0.60 mL, 0.56 g, 5.48 mmol) in toluene (30 mL). The resulting mixture was heated to 50 °C for 8 h. After filtration, the filtrate was evaporated to dryness under vacuo and the solid residue was washed with hexane (3 × 10 mL) to remove unreacted PhCCH. The reddish solid obtained was dissolved in a minimum amount of CH₂Cl₂ and precipitated into hexane. Yield: 0.24 g (66%). ¹H NMR (500 MHz, CDCl₃): δ 4.2–4.7 (br, 8H; C₅H₄), 6.9–7.6 (br, 7H; C₆H₅, C₂H₂). IR (cm⁻¹): 1611 (C=C-Ph). UV–vis (nm): $\lambda_{max}(0.1 \text{ mM}, \text{ toluene}) = 378, 495$ (shoulder).

Synthesis of [-fcB(CH=CH/Bu)-]_n (12^{tBu}). Neat Me₃SiCl (0.60 mL, 0.51 g, 4.70 mmol) was added via syringe at -78 °C to a stirred solution of 4(OEt₂)_{2.67} (0.224 g, 0.53 mmol) in OEt₂ (15 mL). The mixture was first stirred for 1 h and then allowed to warm to rt. Volatiles were removed under vacuum and the residue was treated with a solution of *t*BuCCH (0.35 mL, 0.23 g, 2.85 mmol) in toluene (15 mL). The resulting mixture was stirred at rt for 2 h, it was then ultrasonicated for 3 h at rt, and for 4 h at 50 °C. After filtration, the filtrate was evaporated to dryness under vacuum. The residue was dissolved in a minimum amount of toluene and precipitated into hexane. Yield: 0.062 (42%). ¹H NMR (500 MHz, CDCl₃): δ 0.9–1.1 (br, 9H; *t*Bu), 4.2–4.7 (br, 8H; C₅H₄), 6.2, 6.6 (br, 2H; C₂H₂). IR (cm⁻¹): 1623 (C=C-tBu). UV–vis (nm): $\lambda_{max}(0.1 \text{ mM}, \text{ toluene}) = 362, 482 (shoulder).$

Crystal Structure Analyses. Crystals of 2(OEt₂)₂, 2(OEt₂), 4(OEt₂)_{2,67}, 5(SMe₂), 6(NMe₂Et)₂, 11^{Ph}, and 11^{rBu} were measured on a STOE IPDS-II diffractometer with graphite-monochromated

Mo K α radiation. An empirical absorption correction with program PLATON⁵⁰ was performed for all structures. The structures were solved by direct methods using the program SHELXS⁵¹ and refined with full-matrix least-squares on F^2 using the program SHELXL97.⁵² Hydrogen atoms were placed on ideal positions and refined with fixed isotropic displacement parameters using a riding model. One ether molecule in **4**(**OEt**₂)_{2.67} is disordered over two sites with occupation factors 0.52(1) and 0.48(1). **5**(**SMe**₂) was a racemic twin with a ratio of the twin components of 0.50(8):0.50(8). In **11**^{Ph}, the atoms C(1) and C(2) constituting the olefinic bond are disordered over two positions with occupancy factors of 0.74(2) and 0.26(2). CCDC reference numbers: 740781 (**2**(**OEt**₂)₂), 740783 (**4**(**OEt**₂)_{2.67}), 740784 (**5**(**SMe**₂)), 740785 (**6**(**MMe**₂**Et**₂), 740789 (**11**^{Ph}), 740786 (**11**^{rBu}).

Thermal Analyses of Polymers. Thermogravimetric analysis (TGA) was performed under N_2 atmosphere using a Perkin-Elmer Pyris 1 system with ca. 4–5 mg of polymer at a heating rate of 20 °C/min from 30 to 800 °C.

Mass Spectrometry of Polymers. MALDI-TOF measurements were performed on an Applied Biosystems 4700 (12^{Ph}) or 4800 (12^{Pbu}) Proteomics Analyzer in (+) ion reflectron mode with delayed extraction. Benzo[a]pyrene was used as the matrix (20 mg/mL in toluene). Samples were prepared in toluene (10 mg/mL), mixed with the matrix in a 1:10 ratio, and then spotted on the wells of a

(50) Spek, A. L. J. Appl. Crystallogr. 2003, 36, 7-13.

sample plate inside a glovebox. Peptides were used for calibration (Des-Arg-Bradykinin (904.4681), Angiotensin I (1296.6853), Glu-Fibrinopeptide B (1570.6774), ACTH (clip 1–17) (2093.0867), ACTH (clip 18–39) (2465.1989), ACTH (clip 7–38) (3657.9294) with α -hydroxy-4-cyanocinnamic acid as the matrix).

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Supporting Information Available: Crystallographic data for all structurally characterized compounds in tabular form; ORTEP-plots of 2(OEt₂)₂, 2(OEt₂), 4(OEt₂)_{2.67}, and 5(SMe₂)_A; ORTEP plots and a compilation of selected bond lengths and angles of 7 and 8; cif files of all structures determined by X-ray crystallography; thermogravimetric analysis plot of 6(NMe₂Et)₂; ¹H NMR spectrum of the crude product of the hydroboration of *t*BuCCH with Fc₂BH (10); MALDI-TOF mass spectrum of polymer 12^{*t*Bu}; comparison of the UV–vis spectra of 11^{Ph}/12^{Ph} and 11^{*t*Bu}/12^{*t*Bu}. This material is available free of charge via the Internet at http://pubs.acs.org.

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